

Artoria

LIMOGES

/ MANUFACTURE CRÉATIVE
/ D'OBJETS PORCELAINE



An innovative manufacture of Limoges porcelain, specializing in private-labels creations. French savoir-faire.



About us

Over the past century, Artoria has created a multitude of bottles, containers and decorative objects in genuine Limoges porcelain for luxury brands as well as for an array of firms operating in different fields and all interested in reinforcing their long-term name recognition by associating it with a high quality gift in Limoges porcelain. Having established ourselves as a recognized leader in this field, especially with the most luxurious brands, we are collaborating with companies, designers and museums looking for authenticity and distinction. For them, we design new shapes from scratch or customize existing items always driven by the same goal : to fully meet the requirements of the customers.

The French government has awarded us the prestigious EPV label recognizing excellence in the core competencies described above. We also hold the coveted : “Indication Géographique Protégée”, guaranteeing the authenticity of our Limoges porcelain.



Our processes



Conception and design



Realization of the plaster model



Realization of the mold



Calibration of the parts



Enamelling



First firing



Finishing by hand



Casting of the parts



Firing at high temperature



Transfer printing, hand-painting



Firing of decoration



Accessories and packaging

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Notes



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Existing customizable shapes

Containers and jars



Jasmin jar

Wax capacity: ~1300 g
Height: 137 mm
Ø top: 165 mm
Ø bottom: 135 mm
Weight: ~800 g



Pot Rose jar

Wax capacity: ~1000 g
Height: 160 mm
Ø top: 122 mm
Ø bottom: 112 mm
Weight: ~685 g



Arum jar

Wax capacity: ~600 g
Height: 128 mm
Ø top: 108 mm
Ø bottom: 90 mm
Weight: ~420 g



Pot Edelweiss jar

Wax capacity: ~350 g
Height: 110 mm
Ø top: 88 mm
Ø bottom: 85 mm
Weight: ~340 g



Macaron jar

Wax capacity: ~240 g
Height: 100 mm
Ø top: 84 mm
Ø bottom: 64 mm
Weight: ~255 g



Pot Grasse jar

Wax capacity: ~250 g
Height: 95 mm
Ø top: 80 mm
Ø bottom: 70 mm
Weight: ~230 g



Grand composite jar

Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 62 mm
Weight: ~170 g



Pot Dhalia jar

Wax capacity: ~250 g
Height: 90 mm
Ø top: 80 mm
Ø bottom: 75 mm
Weight: ~180 g



Petit composite jar

Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight: ~92 mm



Pot Fragrance jar

Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 70 mm
Weight: ~170 g



Pot jack jar

Wax capacity: ~60 g
Height: 65 mm
Ø top: 52 mm
Ø bottom: 44 mm
Weight: ~66 g

Existing customizable shapes

Containers and jars



Saturne jar

Capacity: ~ 7 cl
Wax capacity: ~60 g
Height: 60 mm
Ø top: 63 mm
Ø bottom: 40 mm
Weight: ~74 g



Darjeeling jar

Capacity: ~ 16 cl
Height: 70 mm
Ø top: 93 mm
Ø bottom: 45 mm
Weight: ~125 g



Square jar

Wax capacity: ~240 g
Height: 70 mm
Width: 80 mm
Weight: ~220 g



Beveled pencil pot

Height: 96 mm
Width: 70 mm
Weight: ~ 175 g

Existing customizable engraved shapes

Engravings on coffee and tea pots



Darjeeling **autumn leaf**

Capacity: ~16 cl
Height: 70 mm
Ø top: 90 mm
Ø bottom: 45 mm
Weight pot: 125 g



Chiang Mai **citrus**

Capacity: ~14 cl
Height: 55 mm
Ø top: 90 mm
Ø bottom: 34 mm
Weight pot: 90 g



Darjeeling **bubbles**

Capacity: ~16 cl
Height: 70 mm
Ø top: 90 mm
Ø bottom: 45 mm
Weight pot: 125 g



Chiang Mai **tea leaves**

Capacity: ~14 cl
Height: 55 mm
Ø top: 90 mm
Ø bottom: 34 mm
Weight pot: 90 g



Darjeeling **orchard flowers**

Capacity: ~16 cl
Height: 70 mm
Ø top: 90 mm
Ø bottom: 45 mm
Weight pot: 125 g



Limousin tumbler **coffee**

Capacity: ~8 cl
Height: 63 mm
Ø top: 62 mm
Ø bottom: 35 mm
Weight pot: 62 g



Darjeeling **caning**

Capacity: ~16 cl
Height: 70 mm
Ø top: 90 mm
Ø bottom: 45 mm
Weight pot: 125 g



Limousin tumbler **coffee beans**

Capacity: ~8 cl
Height: 63 mm
Ø top: 62 mm
Ø bottom: 35 mm
Weight pot: 62 g

Existing customizable engraved shapes

Engravings pots



Grand Composite bamboo

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø haut 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite caning

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite wood

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite ginkgo

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite bubbles

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite leather

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Grand Composite arabesques

Capacity: ~18 cl
Wax capacity: ~200 g
Height: 80 mm
Ø top: 80 mm
Ø bottom: 55 mm
Weight pot: 140 g



Gotham Timbale

Capacity: ~110 cl
Height: 85 mm
quantity wax: ~200 g
Ø: top 70 mm
Ø: bottom 43 mm
weight pot: ~82 g

Existing customizable engraved shapes

Engravings on candle or coffee/tea pots



Petit Composite facets

Capacity: ~11 cl
Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight pot: ~79 g



Petit Composite cement

Capacity: ~11 cl
Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight pot: ~79 g



Petit Composite coffee beans

Capacity: ~11 cl
Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight pot: ~79 g



Petit Composite bubbles

Capacity: ~11 cl
Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight pot: ~79 g



Petit Composite caning

Capacity: ~11 cl
Wax capacity: ~110 g
Height: 65 mm
Ø top: 70 mm
Ø bottom: 47 mm
Weight pot: ~79 g

Customizable shapes available

Perfume diffuser bottles



Diffuser Sylvie L

Capacity: ~ 400 ml
Height: 130 mm
Ø top: 80 mm
Ø bottom: 75 mm
Weight: ~ 260 g



Diffuser Sylvie M

Capacity: ~ 240 ml
Height: 105 mm
Ø top: 70 mm
Ø bottom: 65 mm
Weight: ~ 120 g



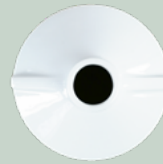
Diffuser Sylvie S

Capacity: ~ 130 ml
Height: 90 mm
Ø top: 55 mm
Ø bottom: 52 mm
Weight: ~ 110 g



Diffuseur Sylvie XS

Contenance: ~60 ml
Hauteur: 65 mm
Ø haut: 45 mm
Ø bas: 42 mm
Poids: ~ 50 g



Diffuser Couture

Capacity: ~ 330 ml
Height: 110 mm
Ø top: 80 mm
Ø bottom: 67 mm
Weight: ~ 220 g



Diffuser with lid

Capacity: ~ 300 ml
Height: 115 mm
Ø top: 80 mm
Ø bottom: 70 mm
Weight: ~260 g

Customizable shapes available

Olfactory bells - point of sale testers



Half-ball bell

Height: 30 mm
Ø : 60 mm
Weight: ~35 g



Half-ball bell with handle

Height: 50 mm
Ø : 60 mm
Weight : ~41 g



Bell

Height: 150 mm
Ø : 65 mm
Weight: ~115 g



Cobra Bell

Height: 125 mm
Ø: 52 mm
Weight: ~50 g



Porous ceramic insert for perfume cap

Height: 25 mm
Ø top: 20 mm
Ø bottom: 15 mm
Weight: ~7 g

Example of a mounted insert

Existing customizable shapes

Scents and cosmetics



Arôme flask

Capacity: 130 ml

Height: 70 mm

Ø : 70 mm

Weight: ~90 g

Crimping with FEA15 pump
(gold or silver)



porcelain case

PVC refill

Product
mounted with
cap

Refillable bottle porcelain

Capacity: 50 ml

Height porcelain case: 85 mm

Ø porcelain case: 40 mm

Weight: ~80 g

Existing customizable shapes

Flasks / bottles



Candide Bottle

Capacity: 70 cl
Height: 200 mm
Width: 164 mm
Thickness: 53 mm
Weight: ~580 g



Opus Bottle

Capacity: ~70 cl
Height: 211 mm
Width: 157 mm
Thickness: 57 mm
Weight: ~580 g



Codex Bottle

Capacity: ~70 cl
Height: 230 mm
Ø: 94,5 mm
Weight: ~580 g



Ambix Bottle

Capacity: ~70 cl
Height: 195 mm
Ø: 93,7 mm
Weight: ~580 g



Iksir Bottle

Capacity: ~70 cl
Height: 182 mm
Ø: 100 mm
Weight: ~580 g

Diffuser rods for the home

Shapes inspired by nature, these porous ceramic rods diffuse the fragrance by capillarity action.



Rose stem

Length: 205 mm

Weight: ~13 g



Chestnut tree stem

Length: 232 mm

Weight: ~13 g



Horsetail stem

Length: 231 mm

Weight: ~13 g



Ficus stem

Length: 210 mm

Weight: ~13 g

Diffuser balls and olfactory objects

Hanging objects proposed in bisque (englazed) or in porous ceramic ready to receive and diffuse your favorite scent. The ribbons can be customized.



Holly ball

Ø 73 mm
Weight: ~72 g



Bubble ball

Ø 73 mm
Weight: ~63 g



Leaf ball

Ø 114 mm
Weight: ~116 g



Wool ball

Ø 82 mm
Weight: ~100 g



Node

Height: 90 mm
Width: 75 mm
Weight: ~65 g



Hat flower

Height: 45 mm
Width: 45 mm
Weight: ~14 g



Rose

Height: 55 mm
Width: 55 mm
Weight: ~21 g



Marguerite

Height: 55 mm
Width: 55 mm
Weight: ~36 g



Fan

Height: 70 mm
Width: 50 mm
Weight: ~23 g



Butterfly

Height: 60 mm
Width: 60 mm
Weight: ~30 g



Lily of the valley leaf

Height: 145 mm
Width: 45 mm
Weight: ~37 g

Existing customizable shapes

Bathroom



Sylvie tooth glass

Height: 87 mm
Ø top: 70 mm
Ø bottom: 50 mm
Weight: ~110 g



Ambazac tooth glass

Height: 90 mm
Ø top: 76 mm
Ø bottom: 60 mm
Weight: ~182 g



Syvie box S

Height: 95 mm
Ø: 75 mm
Weight: ~315 g



Syvie box M

Height: 115 mm
Ø: 95 mm
Weight: ~330 g



Syvie box L

Height: 175 mm
Ø: 145 mm
Weight: ~570 g



Hat box S

Height: 72 mm
Ø: 62 mm
Weight: ~153 g



Hat box M

Height: 90 mm
Ø: 77 mm
Weight: ~295 g



Medicine jar S

Height: 130 mm
Ø: 75 mm
Weight: ~220 g



Medicine jar M

Height: 150 mm
Ø: 100 mm
Weight: ~420 g



Dubarry cotton box

Height: 115 mm
Ø: 72 mm
Weight: ~258 g

Existing customizable shapes

Boxes



Ball box S
Height: 50 mm
Ø: 53 mm
Weight: ~57 g



Mini oval box
Height: 33 mm
Width: 38 mm
Length: 62 mm
Weight: ~46 g



Ball box M
Height: 85 mm
Ø: 95 mm
Weight: ~234 g



Mini heart box
Height: 30 mm
Width: 50 mm
Length: 52 mm
Weight: ~ 44 g



Ball box L
Height: 125 mm
Ø: 130 mm
Weight: ~465 g



Mini square box
Height: 35 mm
Width: 45 mm
Length: 45 mm
Weight: ~55 mm



Mini round box
Height: 25 mm
Ø: 50 mm
Weight: ~38 g



Mini rectangle box
Height: 32 mm
Width: 35 mm
Length: 52 mm
Weight: ~47 g

Existing customizable shapes

Vases



Large vase
Cobra
Height: 320 mm
Ø bottom: 120 mm
Weight: ~457 g
Design: Marcel Marongiu



Small vase
Cobra
Height: 170 mm
Ø bottom: 68 mm
Weight: ~133 g
Design: Marcel Marongiu



Vase Nuage
Height: 220 mm
Ø top: 155 mm
Ø bottom: 85 mm
Weight: ~780 g



Vase Nevers
Height: 265 mm
Ø top: 100 mm
Ø bottom: 85 mm
Weight: ~1100 g



Vase Varsovie
Height: 225 mm
Ø top: 132 mm
Ø bottom: 92 mm
Weight: ~850 g



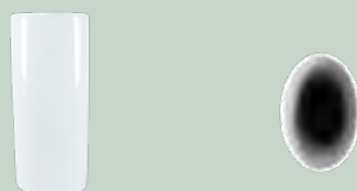
Large vase
soirée
Height: 313 mm
Ø top: 100 mm
Ø bottom: 96 mm
Weight: ~970 g
Design: James Heeley



Small vase
soirée
Height: 109 mm
Ø top: 45 mm
Ø bottom: 42 mm
Weight: ~122 g
Design: James Heeley



Large vase
oval
Height: 260 mm
Width: 82 mm
Length: 110 mm
Weight: ~433 g



Small vase
oval
Height: 150 mm
Width: 57 mm
Length: 82 mm
Weight: ~200 g

Existing customizable shapes

decoration accessories



Money box

Height: 80 mm

Ø: 90 mm

Slot: 40x5 mm

Weight: ~270 g



Enameled Christmas ball with gold or silver bowl

Ø: 60 mm

Weight: ~75 g



Serena candle jar

Height: 95 mm

Ø top: 80 mm

Ø bottom: 45 mm

Weight: ~170 g

Existing customizable shapes

Ashtrays, pocket trays



Ashtray
Ermésia
Height: 35 mm
Length: 160 mm
Width: 200 mm
Weight: ~675 g



Pin tray
15x15
Height: 27 mm
Width: 155 mm
Length: 155 mm
Weigh: ~390 g



Ashtray with
notches offset
Height: 40 mm
Length: 160 mm
Width: 200 mm
Weight: ~548 g



Pin tray
90 x 90
Height: 17 mm
Width: 90 mm
Length: 90 mm
Weight: ~89 g



Pin tray
Ermésia
Height: 40 mm
Length: 160 mm
Width: 200 mm
Weight: ~680 g



Pin tray
10 x 10
Height: 25 mm
Width: 100 mm
Length: 100 mm
Weight: ~121 g



Pin tray
18x18
Height: 40 mm
Width: 185 mm
Length: 185 mm
Weight: ~533 g



Pin tray
80 x 80
Height: 10 mm
Width: 80 mm
Length: 80 mm
Weight: ~98 g



Pin tray
Bayonne
Height: 25 mm
Ø : 105 mm
Weight: ~134 g

Existing customizable shapes

Trays



Trays Sten

Height droite: 30 mm
Height gauche: 17 mm
Width: 110 mm
Length: 257 mm
Weight: ~210 g
Design: Marcel Marongiu



Mail tray

Height: 15 mm
Width: 120 mm
Length: 188 mm
Weight: ~294 g



Handle tray

Height: 14 mm
Width: 152 mm
Length: 256 mm
Weight: ~378 g



Hotel tray

Height: 15 mm
Width: 190 mm
Length: 265 mm
Weight: ~453 g

Existing customizable shapes

Tableware



Coffee cup and saucer Empire

Capacity: ~9 cl
Cup: H 60 mm - Ø 55 mm
Saucer: Ø 125 mm
Total weight: ~180 g



Coffee cup and saucer Orient

Capacity: ~9 cl
Cup: H 60 mm - Ø 60 mm
Saucer: Ø 135 mm
Total weight: ~215 g



Tea cup and saucer Empire

Capacity: ~15 cl
Cup: H 55 mm - Ø 77 mm
Saucer: Ø 135 mm
Total weight: ~236 g



Tea cup and saucer Orient

Capacity: ~15 cl
Cup: H 55 mm - Ø 90 mm
Saucer: Ø 125 mm
Total weight: ~280 g



Papercup Mug

Capacity: ~55 cl
Height: 105 mm
Largeur: 90 mm
Weight: ~250 g
Design: Laurent Corio



Large coffee engraving bubbles or smooth

Capacity: ~26 cl
Height: 130 mm
Ø haut: 84 mm
Ø bas: 50 mm
Weight: ~180 g

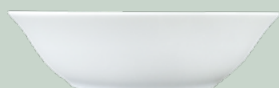
Existing customizable shapes

Tableware-Range baby



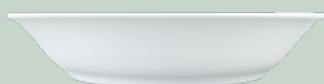
Baby cup

Capacity: ~15 cl
Height: 72 mm
Ø top: 77 mm
Ø bottom: 55 mm
Weight: ~ 133 g



baby desert plate

Height: 40 mm
Ø top: 140 mm
Ø bottom: 77 mm
Weigh : ~175 g



baby deep plate

Height: 37 mm
Ø top: 192 mm
Ø bottom: 121 mm
Weight: ~330 g



Baby plate

Height: 35 mm
Ø top: 205 mm
Ø bottom: 12 mm
Weight: ~350 g

Existing customizable shapes

Tableware-Range Saturne.



Small plate Saturne

Height: 22 mm
Ø: 224 mm
Weight: ~400 g



Deep plate Saturne

Height: 35 mm
Ø: 225 mm
Weight: ~ 365 g



Large plate Saturne

Height: 30 mm
Ø: 275 mm
Weight: ~656 g

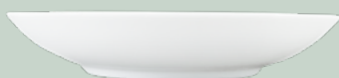
Existing customizable shapes

Tableware-Range Galaxie



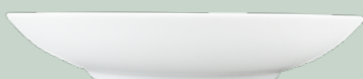
Deep plate Galaxie

Height: 47 mm
Ø: 170 mm
Weight: ~339 g



Small plate Galaxie

Height: 35 mm
Ø: 210 mm
Weight: ~328 g



Large plate Galaxie

Height: 25 mm
Ø: 270 mm
Weight: ~568 g

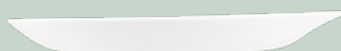
Existing customizable shapes

Tableware-Range Sten by Marcel Marongiu



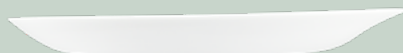
Deep plate Sten

Height droite: 50 mm
Height gauche: 35 mm
Width: 156 mm
Length: 210 mm
Weight: ~300 g
Design: Marcel Marongiu



Small plate Sten

Height droite: 27 mm
Height gauche: 10 mm
Width: 185 mm
Length: 227 mm
Weight: ~255 g
Design: Marcel Marongiu



Large plate Sten

Height droite: 30 mm
Height gauche: 15 mm
Width: 225 mm
Length: 280 mm
Weight: ~410 g
Design: Marcel Marongiu

Existing customizable shapes

Tableware-Range Sten by Marcel Marongiu



Coffee cup Sten

Capacity: ~15 cl
Height: 55 mm
Width: 65 mm
Length: 93 mm
Weight: ~70 g
Design: Marcel Marongiu



Tea cup Sten

Capacity: ~25 cl
Height: 70 mm
Width: 80 mm
Length: 112 mm
Weight: ~232 g
Design: Marcel Marongiu



Bowl Sten

Capacity: ~55 cl
Height: 95 mm
Width: 105 mm
Length: 155 mm
Weight: ~255 g
Design: Marcel Marongiu



Teapot Sten

Capacity: ~30 cl
Height: 88 mm
Width: 105 mm
Length: 205 mm
Weight: ~350 g
Design: Marcel Marongiu



Espresso spoon

Length: 95 mm
Width hollow spoon: 20 mm
Height: 15 mm
Weight: ~14 g
Design: Marcel Marongiu

Formes disponibles personnalisables

Accessoires table



Egg cup sten

Height: 50 mm
Width: 64 mm
Length: 90 mm
Weight: ~70 g
Design: Marcel Marongiu



Hotel salt and pepper shaker

Height: 43 mm
Width: 32 mm
Weight: ~45 g x2



Provençal salt and pepper shaker

Height: 66 mm
Width: 105 mm
Weight: ~60 g x2



Scallop shell

Height: 30 mm
Width: 103 mm
Length: 112 mm
Weight: ~120 g

Enamels color chart



Satin white



Bright white



Grey



Ivory



Light blue



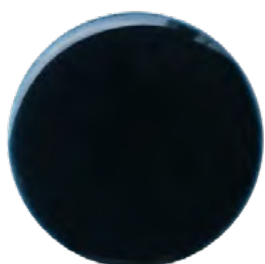
Oven blue



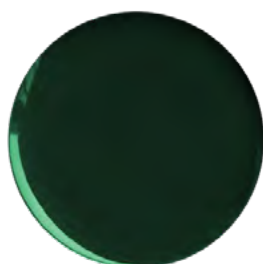
Ocean blue



Satin black



Bright black



Ocean green



Green jade



Anise green



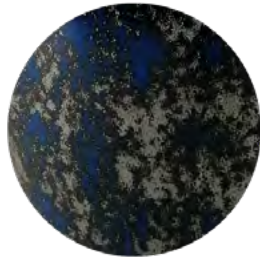
Yellow

Grand feu enamels color chart

Grand feu glazes are applied by hand and can produce varying results.



Copper
plated metal



Silver Klein



Azurite



Silver Ebony



Marble



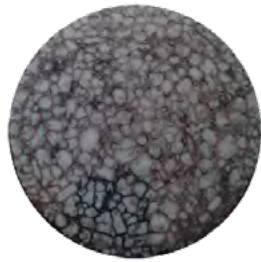
Foam

Splinters color chart

The splinters are obtained by combining several decorative agents and can produce variable results. This diversity constitutes the uniqueness of this type of decoration.



Blue bubbles



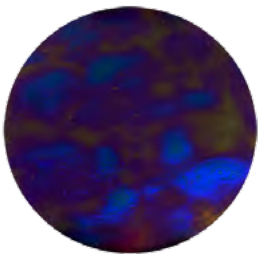
Grey bubbles



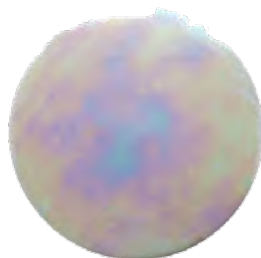
Bordeaux bubbles



Ruby



Pearly black



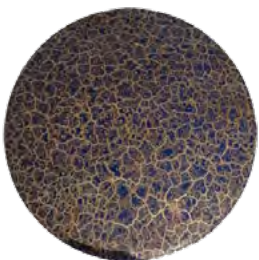
Pearly white



Pearly bronze



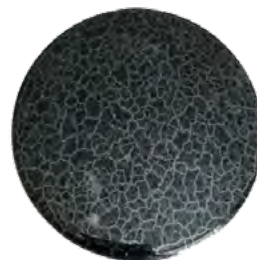
Pink gold



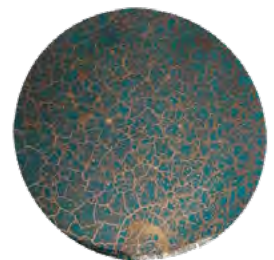
Cracked blue



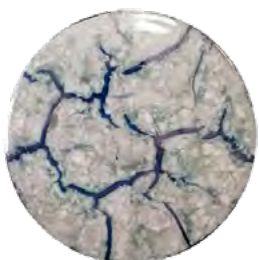
Cracked grey



Cracked black



Cracked green



Earth's crust

Customized engravings

Develop your own engraving on one of our standard shapes or on a specific one of your choice.



Decals decorations

The decal allows the reproduction of the decoration of your choice on an enamel led surface. The transfer is made by decal and requires a firing. Our design department can assist you in the creation of your design.



Creation of customized chromos

Thanks to its creation department, Artoria will help you step by step in the choice of your decoration and in the realization of your projects.



Hand-painting, adjustment and gold line

Artoria can offer you a wide choice of handmade decorations realized with precious metals. This delicate craftsmanship requires a lot of precision and will enhance your creations.



Stamps

You can stamp your creations with the trade mark « Porcelaine de Limoges » followed by your logo and our own.



Example of stamping made in chromos.
Clean and precise results.
Wide variety of colors.



Examples of engraved stamps.
Precise process.

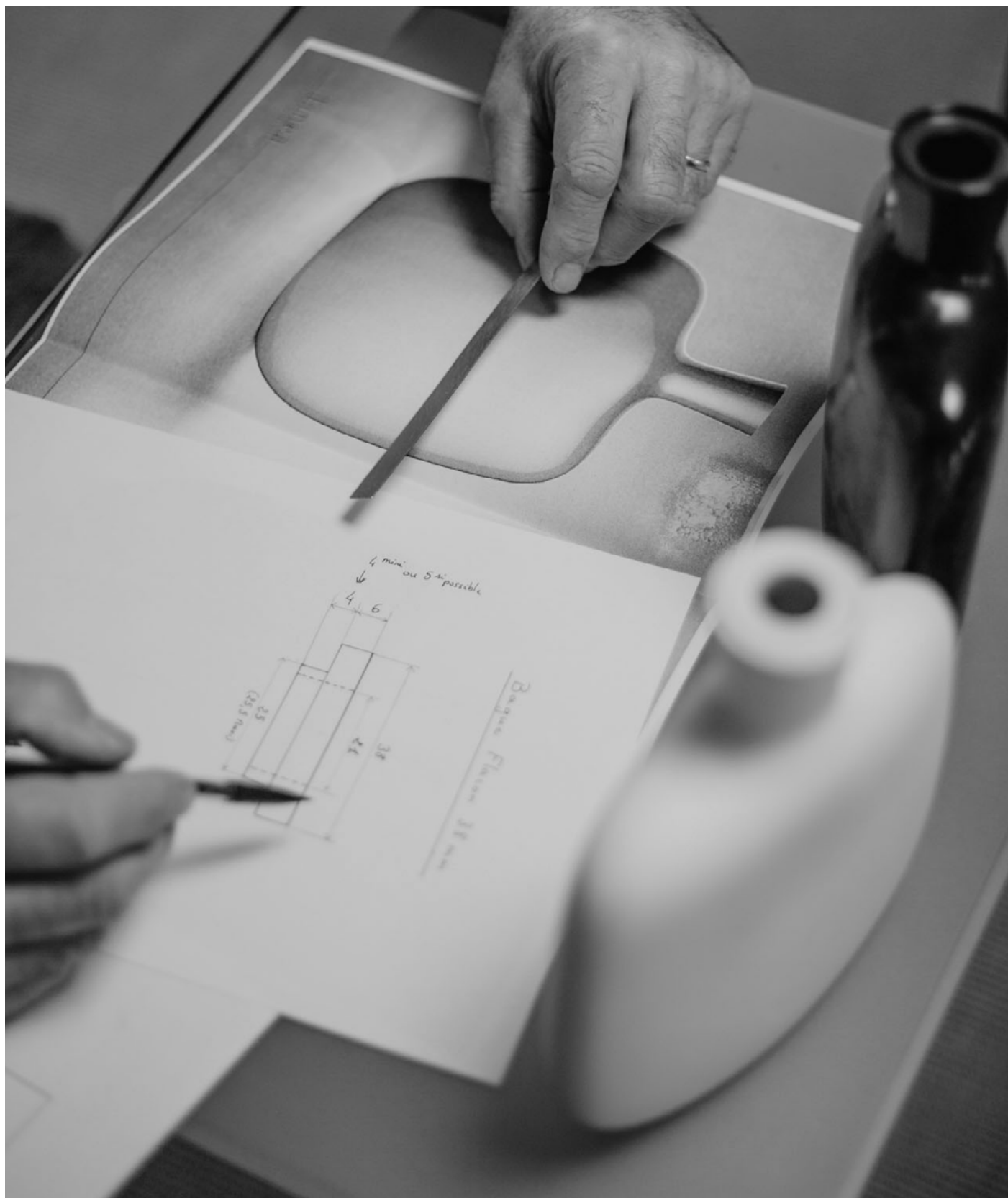


Example of stamping (refer to the picture on the right).
Less precise technique, but a simple and efficient way to apply a mark at a lower cost. Few colors available.



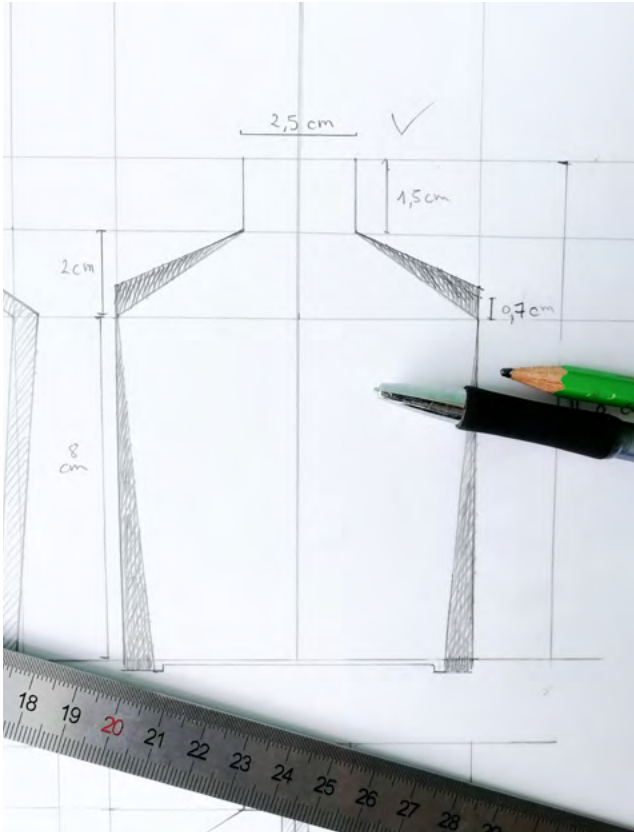
Creation of a new shape

You have a project ? Our creative and artistic department supports companies in the development of their projects. From the conception, through the realization of prototypes, to the start of production, we will guide you at every step.



Project management

You have already thought about a shape that you want to bring to life in porcelain. We help companies, designers and brands in the realization of their projects by adapting the shape to the constraints of the material.



If required, we help our customers in the choice of accessories and packaging for their objects but also in the procurement and advice for key materials such as waxes, perfumes...



Examples of creations



Examples of creations



Examples of creations



Examples of creations



Notes



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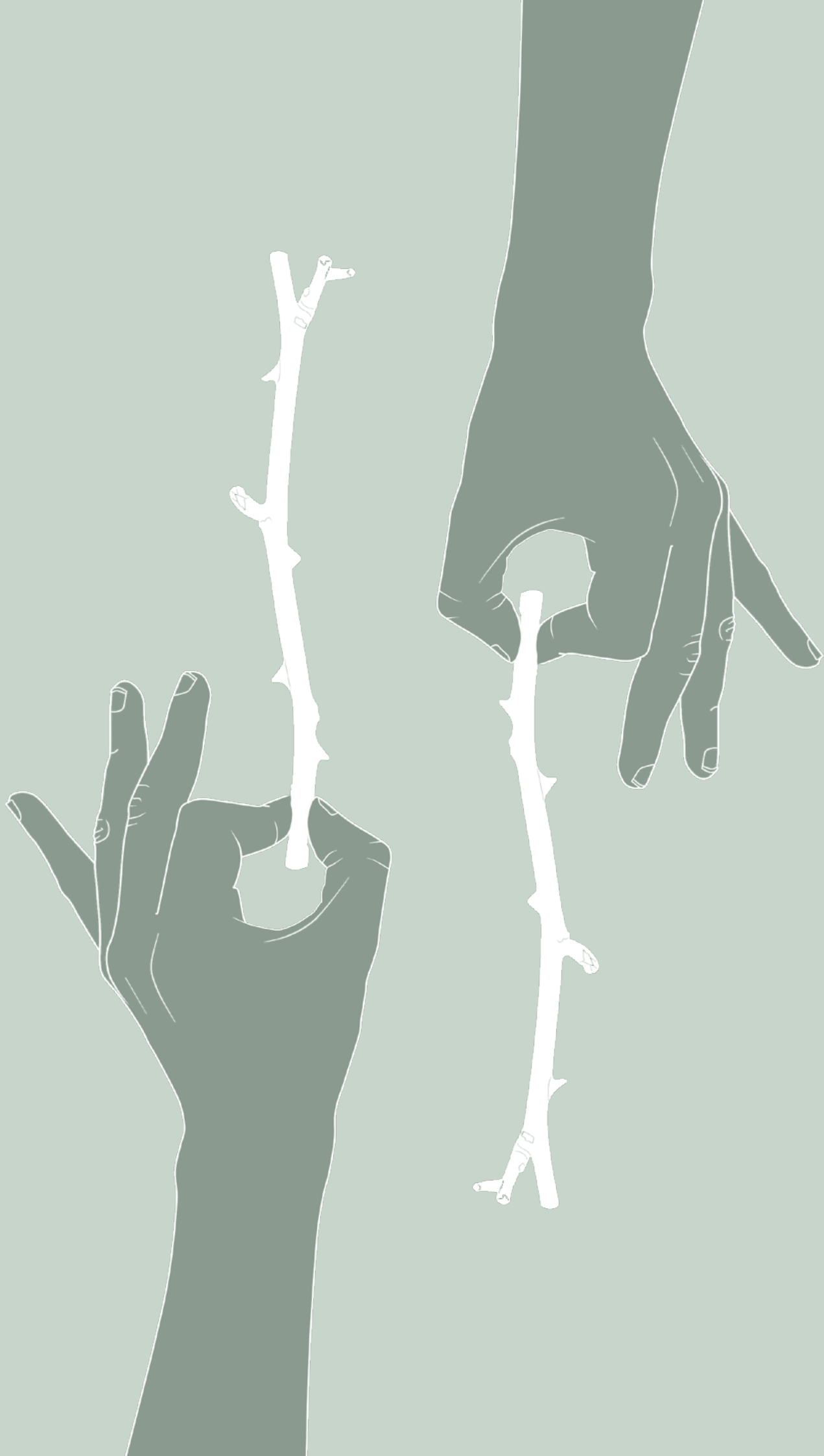
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Artoria

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